

# SERVICE MANUAL

STEREO RADIO CASSETTE PLAYER

BASIC TAPE MECHANISM: 4ZM-2 P3N



REVISION

#### **SPECIFICATIONS**

Frequency range: FM: 87.5 – 108MHz

AM: 530 - 1710kHz <YL>

AM: 530 - 1605kHz <YZ, YJ>

Maximum output: 15 mW + 15 mW (EIAJ/32 ohm) <YL> 4 mW + 4 mW (EIAJ/16 ohm) <YZ, YJ>

DC 3V using two R6 (size AA) batteries Power source: **Maximum dimensions:** 92.0 (W) x 116.4 (H) x 37.6 (D) mm

 $(3^{5}/_{8} \times 4^{5}/_{8} \times 1^{1}/_{2} \text{in.})$ Approx.138 g (5 oz) (excluding batteries) Weight:

• Design and specifications are subject to change without notice.

#### ACCESSORIES / PACKAGE LIST

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	
1	8A-HRJ-907-01	0 IB,Y	(EDPOHCZ) - IN <yz></yz>	
1	8A-HRJ-906-01	0 IB,Y	(EGFSI) - IN <yz></yz>	
1	8A-HRJ-908-01	0 IB,YJ	(ESC) IN <yj></yj>	
1	8A-HRJ-905-01	0 IB,YL	(3L) IN <yl></yl>	
2	84-447-019-31	0 CLIP,	BELT	
3	87-B30-080-11	0 HEADPI	HONE, HP-M009 (F) <ylbs></ylbs>	
2	97_B30_255_01	ממעצאה ט	ONE UD_MOOTE(C) PYCEDT	VI.RC

#### **ELECTRICAL MAIN PARTS LIST**

HEF. NO.		ANRI DESCRIPTION O.	KEF. NO.	PARTNO.	KANRI DESCRIPTION NO.
IC		C-IC,TA2145F C-IC,TA2111F	C307 C308 C309 C310 C311	87-A11-596-08 87-A11-565-08	0 C-CAP,S 8200P-50 K B
TRANSISTO			C312 C313 C314 C315 C316	87-A11-564-08 87-015-676-04 87-A10-489-04 87-A11-581-08 87-A11-581-08	0 CAP,E 220-4 7L SR 0 C-CAP,S 0.027-16 K B
DIODE	87-026-262-080		C317 C318 C319 C320	87-A11-733-08 87-A11-733-08 87-A11-733-08 87-A11-733-08	0 C-CAP,S 1-16 Z F 0 C-CAP,S 1-16 Z F 0 C-CAP,S 1-16 Z F 0 C-CAP,S 1-16 Z F
MAIN C.B	87-A40-630-040 87-020-027-080	C-DIODE, RB411D C-DIODE, 1SS184	CF101 CF102 J1 J2 L1	87-A91-087-01 87-A90-577-01 85-HRL-623-01 87-A61-124-01	0 FLTR,KIT SN 0 JACK,3.5 ST BLK 0 JACK,DC DIA2.75 BLK TC
BPF101 C1 C2 C3 C4	87-A11-556-080	FLTR,GFMB5-C3 C-CAP,S 2200P-50 K B C-CAP,S 2200P-50 K B C-CAP,S 1000P-50 K B C-CAP,S 1000P-50 K B	L2 L101 L102 L103 L104	8A-HRJ-606-01 8A-HRJ-605-01 87-A50-534-01	0 COIL,10UH(CECS)  0 BAR-ANT,MW (KTR)  0 COIL,FM RF  0 COIL,FM OSC  0 COIL,270UH AMOSC
C 5 C 6 C 7 C 8 C 9	87-010-501-040 87-015-676-040 87-A11-565-080 87-A11-565-080 87-A11-584-080	CAP,E 47-6.3 7L SRA	L105 R51 SFR51 SW1 SW2 SW3	87-A90-663-01 87-022-335-08 87-024-197-01 87-A90-133-11 87-A90-216-01 87-A90-050-01	0 C-RES,S 180-1/10W F 0 SFR,1K H VZ066L3 0 SW,LEAF LSA1120JAU 0 SW SL 2-2-3 SK230
C10 C13 C14 C15 C16	87-A11-584-080 87-A11-551-080 87-A11-551-080 87-015-676-040 87-A11-718-080	C-CAP,S 0.033-16 K B C-CAP,S 1000P-50 K B C-CAP,S 1000P-50 K B CAP,E 47-6.3 7L SRA C-CAP,S 0.1-25 Z F	PVC101 VR1	87-A91-507-01 87-A90-981-01	0 TUN-CAP, 20P-165P
C17 C21 C22 C23 C24	87-A11-733-080 87-A10-489-040 87-A10-489-040 87-A10-489-040 87-A11-726-080	C-CAP,S 1-16 Z F CAP,E 220-4 7L SR CAP,E 220-4 7L SR CAP,E 220-4 7L SR C-CAP,S 0.33-16 Z F			
C25 C51 C101 C101 C102	87-A11-726-080 87-A11-733-080 87-010-147-080 87-010-146-080 87-012-150-080	C-CAP,S 0.33-16 Z F C-CAP,S 1-16 Z F C-CAP,S 3P-50 CH <yz,yj> C-CAP,S 2P-50 C CH<yl> C-CAP,S 20P-50 CH</yl></yz,yj>			
C103 C103 C104 C104 C105	87-010-315-080 87-012-149-080 87-010-145-080 87-010-147-080 87-A11-566-080	C-CAP,S 27P-50 CH <yl,yj> C-CAP,S 30P-50 CH<yz> C-CAP,S 1P-50 CH<yl> C-CAP,S 3P-50 CH<yz,yj> C-CAP,S 0.01-25 K B</yz,yj></yl></yz></yl,yj>			
C106 C107 C108 C109 C110	87-A11-729-080 87-A11-733-080 87-A11-551-080 87-016-462-080 87-010-196-080				
C111 C112 C113 C114 C115	87-010-196-080 87-A11-564-080 87-A11-564-080 87-A11-584-080 87-A11-584-080	C-CAP,S 0.1-25 Z F C2012 C-CAP,S 6800P-50 K B C-CAP,S 6800P-50 K B C-CAP,S 0.033-16 K B C-CAP,S 0.033-16 K B			
C116 C117 C118 C119 C130	87-015-688-040 87-010-452-080 87-A11-551-080 87-010-503-040 87-012-140-080	C-CAP,1-16 Z F GRM42-6			
C131 C132 C301 C302 C303	87-012-153-080 87-010-150-080 87-A11-559-080 87-A11-559-080 87-A11-720-080	C-CAP,S 120P-50 CH C-CAP,S 6P-50 CH C-CAP,S 3300P-50 K B C-CAP,S 3300P-50 K B C-CAP,S 0.15-50 Z F			
C304 C305 C306	87-A11-720-080 87-A11-733-080 87-A11-733-080	C-CAP,S 0.15-50 Z F C-CAP,S 1-16 Z F C-CAP,S 1-16 Z F			

3

TRANSISTOR ILLUSTRATION



RN1404 RN1407 RN1411 KTA1298 2SC2712

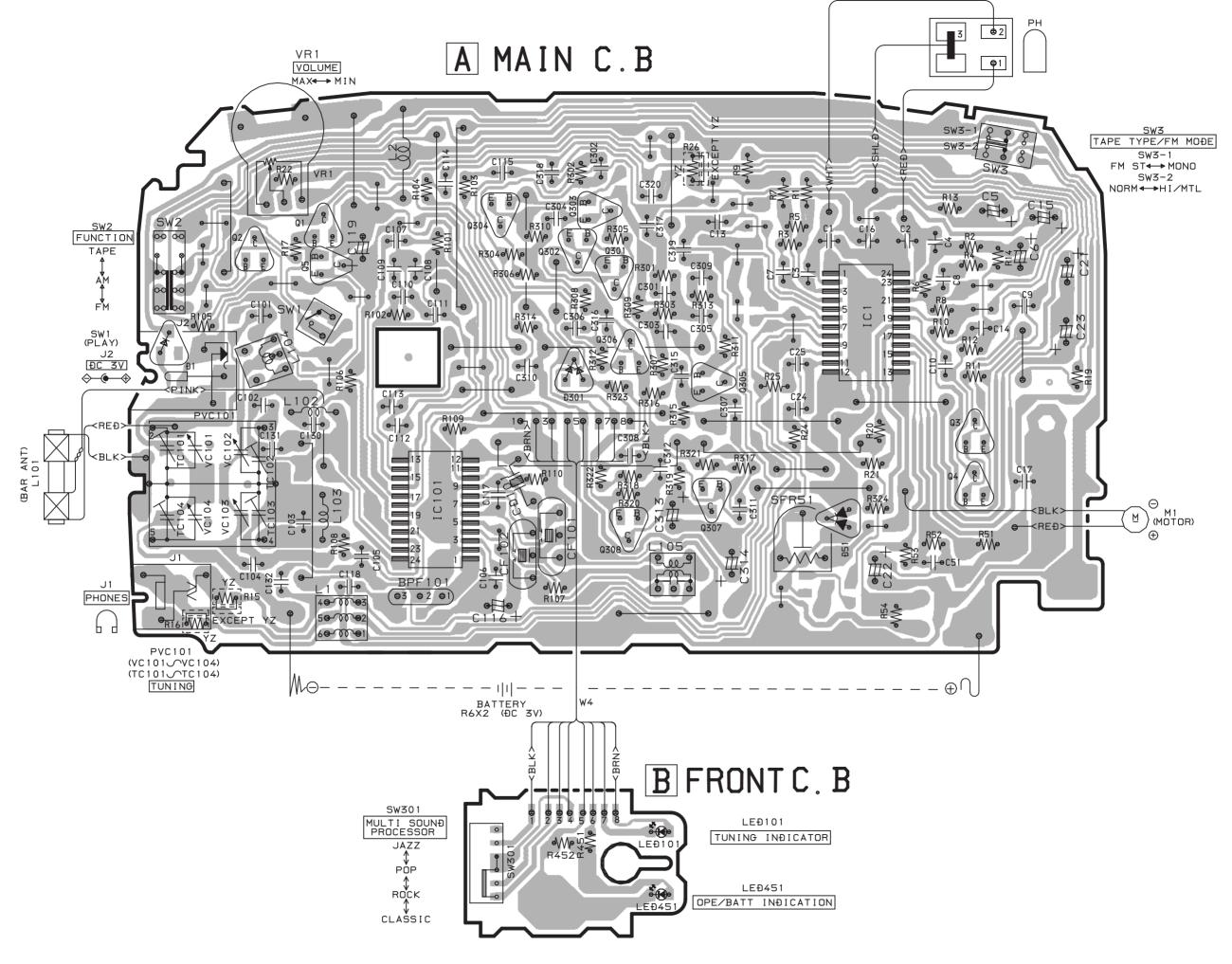
〇チップ抵抗部品コード/CHIP RESISTOR PART CODE

チップ抵抗部品コードの成り立ち Chip Resistor Part Coding 桁表示 Figure **A** 抵抗部品コード 抵抗値 Value of resistor Resistor Code

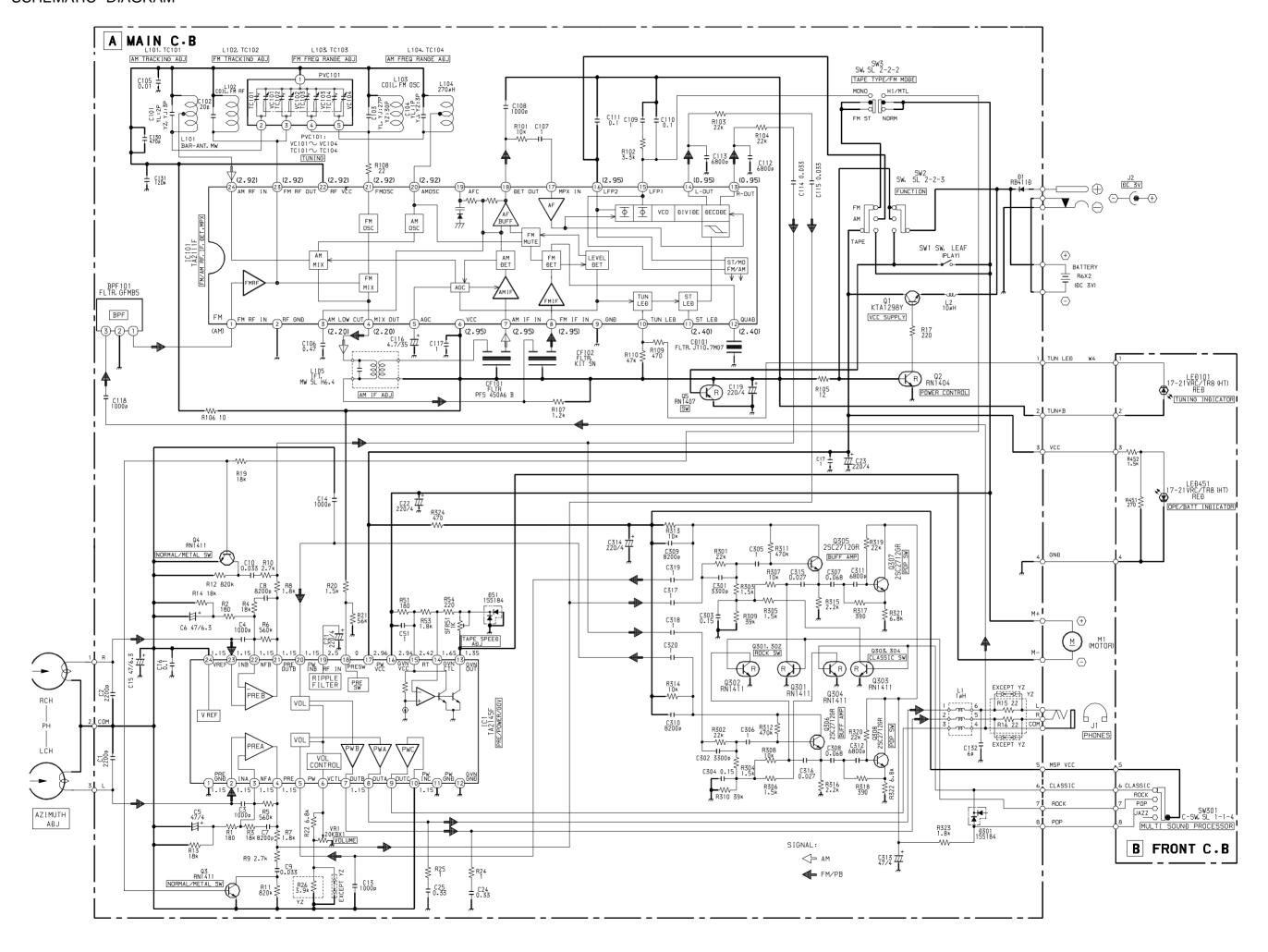
# チップ抵抗 Chip resistor

Thip resistor								
容量	種類	許容誤差	記号	寸法/Dime	nsions (	mm)		抵抗コード : A
Wattage	Type	Tolerance	Symbol	外形/Form	L	W	t	Resistor Code : A
1/16W	1005	± 5%	CJ		1.0	0.5	0.35	104
1/16W	1608	± 5%	CJ	L J	1.6	0.8	0.45	108
1/10W	2125	± 5%	CJ		2	1.25	0.45	118
1/8W	3216	± 5%	CJ	r	3.2	1.6	0.55	128

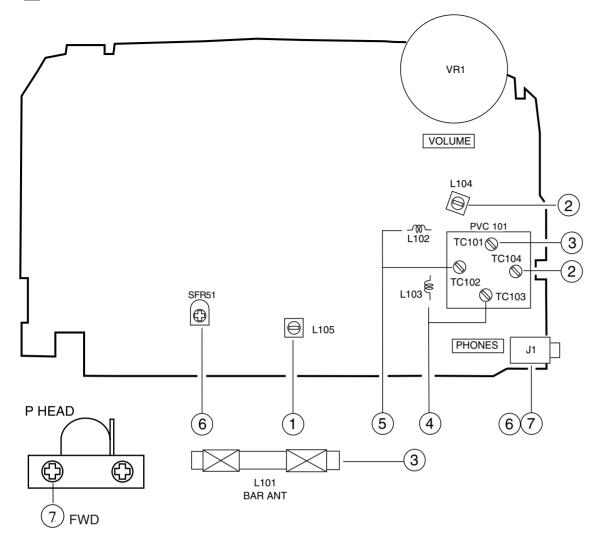
4



5



A MAIN C.B



#### <TUNER SECTION>

## 1. AM IF Adjustment L105 .....

۷.	AM Frequency range	Adjustment
	L104	515 ± 5kHz <yj, yz=""></yj,>
	L104	$517 \pm 5$ kHz <yl></yl>
	TC104	1670 ± 10kHz <yj, yz=""></yj,>
	TC104	1775 ± 10kHz <yl></yl>

3.	AM Tracking Adjustment	
	L101	600kHz
	TC101	1.4001-11-

1	EM Fraguency ronge	Adjustment

1 111 1 requestey runge radjustificht	
L103	$87.0 \pm 0.2$ MHz <yl></yl>
L103	$87.4 \pm 0.1$ MHz $<$ YZ $>$
L103	$.~87.0 \pm 0.2$ MHz <yj></yj>
TC103	$109.0 \pm 0.2$ MHz <yl></yl>
TC103	$108.3 \pm 0.1$ MHz <yz></yz>
TC103	$109.0 \pm 0.2$ MHz <yj></yj>

#### 5. FM Tracking Adjustment

L102	88.0MHz
TC102	108.0MHz

#### <TAPE PLAYER SECTION>

#### 6. Tape Speed Adjustment

Settings:	<ul> <li>Test tape :</li> </ul>	TTA-100 (Tape center)
	• Test point :	PHONES JACK (J1)
	• Volume :	NON-CLIP (MAX - 10dB)
	<ul> <li>Tape/Radio :</li> </ul>	TAPE
	• Tape select :	NORM
	1. (CD	CI ACCIC

• MSP: CLASSIC
• Adjustment location: SFR51

Method: Play back the test tape and adjust SFR51 so that the frequency becomes 3000Hz ± 10Hz (FWD). Then confirm WOW is less than 0.50%.

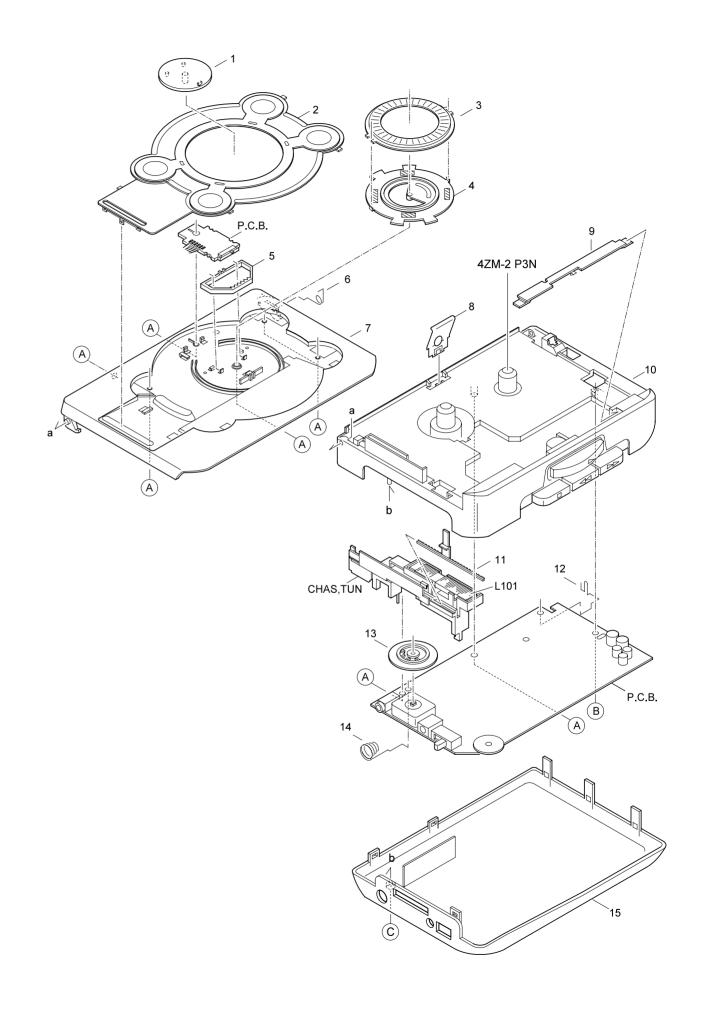
#### 7. Azimuth Adjustment

settings : • Test tape : TTA-330/TTA-420
• Test point : PHONES JACK (J1)
• Volume : MAX
• Tape select : NORM

• MSP : CLASSIC • Adjustment location : Head azimuth

Method: Play back the 8kHz signal of the test tape and adjust the screw so that the output becomes maxi

mum.



#### MECHANICAL PARTS LIST 1/1

KANRI

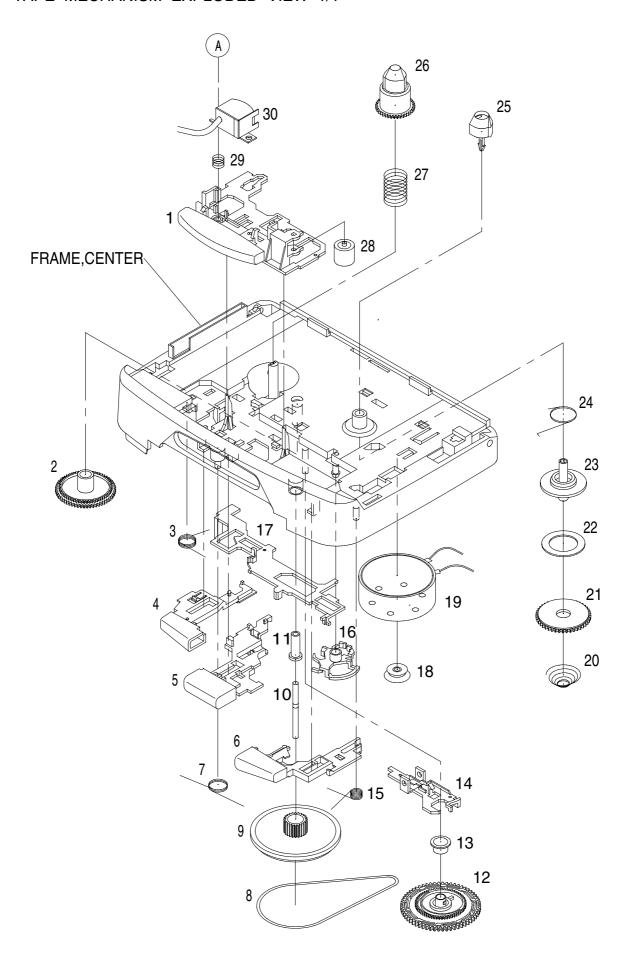
REF.NO. PART NO.

NO. 1 8A-HG8-005-010 CAP, MSP 8A-HRJ-002-010 PANEL, MSP<[S]YL1, [S]YL> PANEL, MSP YZ<EXCEPT [S]YL1, [S]YL> 2 8A-HRJ-012-010 8A-HRJ-003-010 KNOB, RTRY MSP 4 8A-HRJ-005-010 RING, MSP 5 8A-HRJ-201-010 RACK, MSP 86-HRM-205-010 SPR-T, CLICK 8A-HRJ-001-010 LID, CASS<[S] YL1, [S] YL, YJ> 8A-HRJ-011-010 LID, CASS YZ<[S]YZ> 8A-HRJ-015-010 LID, CASS YZ J-248B<[LM] YZ> 8A-HRJ-016-010 LID, CASS YZ J-B140<[LD] YZ> 8A-HRL-202-010 SPR-P, CASS 9 87-HRR-206-010 PLATE, HEAD J034<EXCEPT [LM]YZ, [LD]YZ> 9 88-HKB-205-010 PLATE, HEAD J240B<[LM]YZ,[LD]YZ> 10 88-HRJ-038-010 FRAME, CENTER J034<EXCEPT [LM]YZ, [LD]YZ> 10 88-HKA-027-010 FRAME, CENTER VIO<[LM]YZ, [LD]YZ> 11 86-HRM-009-210 POINTER, TUN 12 86-HRM-202-010 BAT-CONTACT, (+) 13 86-HRM-006-010 KNOB, RTRY TUN 14 8Z-HRM-205-010 BAT, CONTACT (-) 15 8Z-HRL-032-110 CABI, REAR ASSY<[S]YL1,[S]YL,YJ> 15 8A-HRJ-020-010 CABI, REAR ASSY YZ J-049N<[S]YZ> 15 8A-HRJ-021-010 CABI, REAR ASSY YZ J-248B<[LM]YZ> CABI, REAR ASSY YZ J-B140<[LD] YZ> 15 8A-HRJ-022-010 A 87-067-732-010 TAPPING SCREW, VT1.4-3 B 87-B10-044-010 V+1.7-6.5 C 87-067-691-010 SCREW VT+1.7-6

DESCRIPTION

#### COLOR NAME TABLE

Basic color	Color	Basic color	Color	Basic color	Color
symbol		symbol		symbol	
В	Black	С	Cream	D	Orange
G	Green	Н	Gray	L	Blue
LT	Transparent Blue	N	Gold	Р	Pink
R	Red	S	Silver	ST	Titan Silver
Т	Brown	V	Violet	W	White
WT	Transparent White	Y	Yellow	Ϋ́	Transparent Yellow
LM	Metallic Blue	LL	Light Blue	GT	Transparent Green
LD	Dark Blue	DT	Transparent Orange	GM	Metallic Green
YM	Metallic Yellow				



### TAPE MECHANISM PARTS LIST 1/1

REF.NO.	PART NO.	KANRI NO.	DESCRIPTION
2	84-ZM2-012-0 84-ZM2-211-0 84-ZM2-222-0 84-ZM2-015-0 84-ZM2-014-0	)1K GE )10 SE )10 LE	EVER,PLAY G EAR,CONNECT PR-T,PLAY EVER,STOP G EVER,REW G
7 8 9	84-ZM2-013-0 84-ZM2-223-0 84-ZM2-232-0 84-ZM2-221-0 84-ZM2-230-0	)10 SF )10 BF )10 FI	EVER,FF G PR-T,REW STOP ELT,MAIN LY-WHL,P2 PSTAN,P 1.8-25
12 13 14	84-ZM2-220-0 84-ZM2-210-0 84-ZM2-218-0 84-ZM2-208-0 84-ZM2-224-0	)1K GE )1K CA )1K LE	RG,P BAR,AUTO AP,GEAR AUTO EVER,SHIFT PR-T,FF LOCK
17 18 19	84-ZM2-207-( 84-ZM2-206-( 84-ZM2-219-( 87-045-385-( 84-ZM2-226-(	)1K LE )1K PU )19 MC	EVER, AUTO EVER, LOCK JLLEY, MOTOR DT (BCY3B11) PR-C, CLUTCH
2 2 2 3 2 4	84-ZM2-212-( 84-ZM2-231-( 84-ZM2-217-( 84-ZM2-225-( 84-ZM2-216-(	)19 FE )1K SE )10 SE	BAR,CLUTCH BLT,CLUTCH HAFT,REEL PR-T,AUTO FIND EEL TABLE,R
27 28 29	84-ZM2-215-( 84-ZM2-228-( 84-ZM2-233-1 84-ZM2-227-( 87-A90-272-(	)10 SI  10 PI  10 SI	EL TABLE, L PR-C, BT INCH ROL ASSY PR-C, AZIMUTH EAD, PH MS25P ETH
A	84-ZM2-242-0	)19 S-	SCREW, AZIMUTH-2-5.9

A4

サービス技術ニュース					
番号	連絡内容				
G					
G					
G					

アイワ株式会社 〒110-8710 東京都台東区池之端1-2-11 203 (3827) 3111 (代表) **AIWA CO.,LTD.** 2-11, IKENOHATA 1-CHOME, TAITO-KU, TOKYO 110, JAPAN TEL:03 (3827) 3111